

# Work Order ID 107124

Monday, September 23, 2013 10:36:07 AM

\*107124\*

Page 1

Item ID: D2854-3-100

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Hooked Velcro

Stop

\*NS2\*

Start Date: 9/23/2013 Start Qty: 30.00

Required Date: 9/25/2013 Req'd Qty: 30.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

*MF*

Date:

*13-9-23*

Pooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2854

Rev A

100

0.00

\*100\*

Packaging

Packaging

Memo

0.00

Packaging

Cut length as per Dwg D2854 D2854-3-100 = 10"

*16x*

*SP*  
*13-9-23*

110

QC6- Inspect dimensions to drawing

0.00

\*110\*

QC

Memo

0.00

Quality Control

*DA*  
*27*  
*0.00*  
*13-9-23*

*16*

120

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

\*120\*

Packaging

Memo

0.00

Packaging

*PPP 106199*

*16x*

*DA*  
*27*  
*0.00*  
*13-9-23*

**Work Order ID 107124**

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**\*107124\***

Page 2

Item ID: D2854-3-100

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Hooked Velcro

Stop **\*NS2\***

Start Date: 9/23/2013 Start Qty: 30.00

**\*30\***

Cust Item ID:

Required Date: 9/25/2013 Req'd Qty: 30.00

**\*30\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

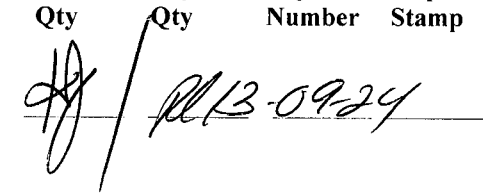
**\*130\***

QC

Memo

0.00

Quality Control



# Picklist Print

Monday, September 23, 2013 10:36:05 AM

Page 1

Work Order ID: 107124

Parent Item: D2854-3-100

Parent Item Name: Hooked Velcro

Start Date: 9/23/2013

Required Date: 9/25/2013

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A04.07.01New IssueKJ/JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D2854<br>3/4" Velcro Strip      |                        | Manufactured  | No          |                     |                  | 110             | f                  | 215.9525       | 0.8333      | 26.314737    |               |                |        |

Location

Loc Qty

Loc Code

ST415

71.28446316

83561

0.00726316

86156

0.0072

99643

71.27

ST416

144.668

100827

144.668

26.32

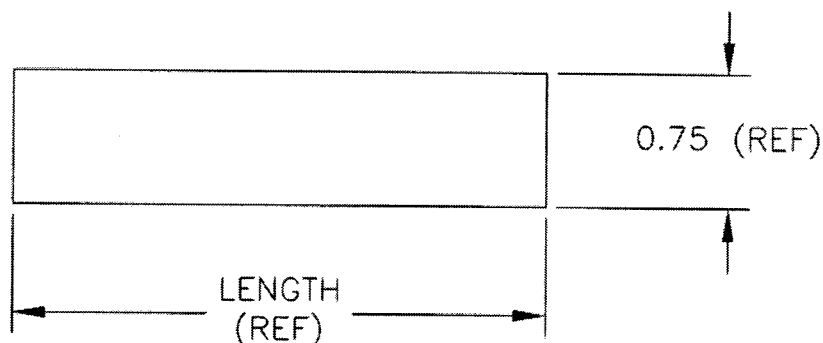
13-9-23



|                      |                       |   |                         |
|----------------------|-----------------------|---|-------------------------|
| DESIGN<br><i>CP</i>  | DRAWN BY<br><i>CP</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                         |
| CHECKED<br><i>KE</i> | APPROVED<br><i>KE</i> | DRAWING NO.<br>D2854                              | REV. A<br>SHEET, 1 OF 1 |
| DATE<br>98.11.17     |                       | TITLE<br>3/4" VELCRO STRIP                        | SCALE<br>1:1            |
| A                    | 98.11.17              | NEW ISSUE   |                         |

RELEASED  
98.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025  
30" LONG HOOKED VELCRO: D2854-3-300

~~UNDER REVIEW~~

04.05.01 *KE*

*OK* 04.10.29